

December-20-13 8:36:49 AM

Page 1

0.00

Work Order ID 110453***110453***

Page 2

December-20-13 8:36:49 AM

Item ID: D139-799-023

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: (AW139 L Ag Damper) Anti Rotation Blocks

Start Date: 12/20/13

Start Qty: 8.00

8

Cust Item ID:

Required Date: 12/24/13

Req'd Qty: 8.00

8

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D139-799-023

Location: 025

PPP rev: _____

8 13/12/23 DAS
6
9-89

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MC5 1312-23131223

Picklist Print

December-20-13 8:36:48 AM

Page 1

Work Order ID: 110453

Parent Item: D139-799-023

Start Date: 12/20/13

Required Date: 12/24/13

Parent Item Name: (AW139 L Ag Damper) Anti Rotation Blocks

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP REV:A 12.01.19 NEW ISSUE DD VERF:EC
115 for -155 DD VERF:EC

IPP REV:B 12.02.08 chg MS24665-

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS24665-155 Cotter Pin		Purchased	No			110	Each	169.0000	10	80		DAS 28 9-89	13-12-20
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST299		169							
				m126254		169							
D4310-1 Block		Manufactured	No			110	Each	48.0000	5	40		DAS 28 9-89	DAS 6 9-89
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				FG		6							
				81821		5							
				99525		1							
				ST101		42							
				107072		2							
				109749		40							

DAS
27
9-89

8X

2X
38X

Qty -021	Qty -025	Qty -031	Part Number	Description
X			D139-799-021	CARGO COMPARTMENT PROTECTIVE TRIM KIT
	X		D139-799-025	CARGO COMPARTMENT RAINGUTTER KIT
		X	D139-799-031	CARGO COMPARTMENT PROTECTIVE TRIM KIT
2			D4427-1	SCUFF PLATE
	1		D4456-1	FWD RAINGUTTER, LH
	1		D4456-2	FWD RAINGUTTER, RH
	1		D4456-3	AFT RAINGUTTER, LH
	1		D4456-4	AFT RAINGUTTER, RH
	2		D4456-5	CENTER RAINGUTTER
		2	D4735-1	SCUFF PLATE
10		10	MS21075L3	NUTPLATE
10		10	MS27039-1-09	SCREW
10		10	NAS1149C0332R	WASHER (or AN960C10L)

Qty -023	Part Number	Description
X	D139-799-023	ANTI-ROTATION BLOCK KIT
5	D4310-1	BLOCK, ANTI-ROTATION
10	MS24665-155	PIN, COTTER

Qty -029	Part Number	Description
X	D139-799-029	HINGED FUEL CAP KIT
1	D4722-041	FUEL CAP HINGE ASSEMBLY
2	AN525-416R10	SCREW
1	CB 200	3.5g ACRYLIC ADHESIVE